

Environmental Product Declaration



Declaration Code: EPD-SMD-GB-35.0



**Alutech Doors
Systems LLC**

Doors

Sectional multifunction doors



Basis:

DIN EN ISO 14025
EN15804

Company EPD
Environmental
Product Declaration

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25.05.2025



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Programme operator	ift Rosenheim GmbH Theodor Gietl Straße 7-9 D-83026 Rosenheim		
Practitioner of the LCA	ift Rosenheim GmbH Theodor Gietl Straße 7-9 D-83026 Rosenheim		
Declaration holder	Alutech Doors Systems LLC Selitskogo str., 10-508, 220075, FEZ Minsk, Minsk region, Minsk area, Republic of Belarus		
Declaration code	EPD-SMD-GB-35.0		
Designation of declared product	Sectional multifunction doors		
Scope	Sectional multifunction doors for building projects, for indoor and outdoor use		
Basis	This EPD was prepared on the basis of EN ISO 14025:2011 and DIN EN 15804:2012+A1:2013. In addition, the "Allgemeiner Leitfaden zur Erstellung von Typ III Umweltproduktdeklarationen" (Guidance on preparing Type III Environmental Product Declarations) applies. The Declaration is based on the PCR documents "PCR Part A" PCR-A-0.2:2018 and "Doors" PCR-TT-1.1:2018		
Validity	Publication date: 25.05.2020	Last revision: 25.05.2020	Next revision: 25.05.2025
	This verified Company Environmental Product Declaration (company EPD) applies solely to the specified products and is valid for a period of 5 years from the date of publication in accordance with DIN EN 15804.		
LCA basis	The LCA was prepared in accordance with DIN EN ISO 14040 and DIN EN ISO 14044. The base data includes both the data collected at the production site of Alutech Doors Systems LLC and the generic data derived from the "GaBi 9" database. LCA calculations were carried out for the included "cradle to gate life cycle with options" (cradle to gate with options) including all upstream processes (e.g. raw material extraction, etc.).		
Notes	The "Conditions and Guidance on the Use of ift Test Documents" apply. The declaration holder assumes full liability for the underlying data, certificates and verifications.		

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